

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

The certification body


SYSTEMCERT
Zertifizierungsges.m.b.H.

hereby certifies that the company

NetRail AB

Östra Sandgatan 8
25227 Helsingborg
Sweden



is qualified to perform welding work within the range of certification of
classification level CL 1 according to EN 15085-2:2020

Field of application: M - Maintenance

Components: Maintenance of freight wagons and their components, with the exception of wheel-sets, fuel tanks and pressure vessels.

Range of certification:

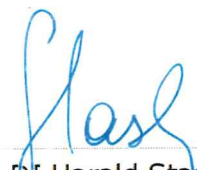
Welding procedures (acc. to EN ISO 4063)	Material group (acc. to CEN ISO/TR 15608)	Dimensions (t _{min} – t _{max})	Comments
111	1, 2	3 – 20mm (BW) 5 – 20 (FW)	
111	1 / X120Mn12	t1=5-20mm t2=3-10mm	
138	1	3 – 24mm	
131	21, 22	3 – 6mm	only CP D

welding coordinator: Anders ANDERSSON, born on 28.12.1953, IWT 00112 external, (A level acc. to EN 15085)
deputy of welding coordinator: Ronny LINDBLAD, born on 25.04.1966, IWS SE 01115, (C level acc. to EN 15085)
Comments: see supplementary sheet
Surveillance: annual

certification on: July, 1st, 2015
extended on: July 8th, 2025
valid to: June 30th, 2027



Leoben, June 24th, 2026



DI Harald Staska
(management board)



Registration-No.: R02431113 | 00

SystemCERT Zertifizierungsgesellschaft m.b.H.
Kärntner Straße 289, 8700 Leoben, Austria
accredited in accordance with accreditation notification
by Accreditation Austria, ID Nr. 0930

CERTIFICATE

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NetRail AB

Mejselgatan 5
21120 Malmö
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www.systemcert.at

Leoben, June 24th, 2026

DI Harald Staska
(management board)



Registration-No.: R02431113 | 01

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General Regulations EN 15085-2:2020

Revocation of the Certificate
R02431113 | 00 und 01

NetRail AB

25227 Helsingborg, Östra Sandgatan 8, Sweden

with the production site

NetRail AB

21120 Malmö, Mejselgatan 5, Sweden

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding supervisor is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards
- other requirements according to the stated standard are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual surveillance
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the National Security Authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

certification on: July 1st, 2015
extended on: July 8th, 2025
valid to: June 30th, 2027



Leoben, June 24th, 2026


DI Harald Staska
(Geschäftsführer)



SystemCERT, Zertifizierungsgesellschaft m.b.H.
Kärntner Straße 289 | 8700 Leoben
Tel.: +43 (3842) 48476 | Fax: +43 (3842) 48476-4
office@systemcert.at | www.systemcert.at

Attachment to certificate No. R02431113 | 00

The certificate is valid for the following site

subcertificate 01

NetRail AB

Mejselgatan 5
21120 Malmö,
Sweden

Maintenance of freight wagons and their components, with the
exception of wheelsets, fuel tanks and pressure vessels.
type of activity M

Leoben, June 24th, 2026



DI Harald Staska
(management board)



Registration-No.: R02431113 | 00 to 01
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