CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

The certification body



hereby certifies that the company



Maskinistgatan 11 253 51 Påarp Sweden



is qualified to perform welding work within the range of certification of

classification levels CL 1 according to EN 15085-2:2020

Field of application: solely repair welding

type of activity M

Range of certification:

Welding procedures (acc. to EN ISO 4063)	Material group (acc. to CEN ISO/TR 15608)	Dimensions (tmin - tmax)	Comments
111	1, 2	3 – 20mm (BW) 5 – 20 (FW)	
111	1 / X120Mn12	t1=5-20mm, t2=3-10mm	
138	1	3 – 24mm	
131	21, 22	3 – 6mm	only CP D

Resp. welding supervisor: Ronny Lindblad, born on 24.04.1966, IWS SE 01115,

level C acc. to EN 15085-2

Equal representation: Anders ANDERSSON, born on 28.12.1953,

IWT 00112 external, level A acc. to EN 15085-2

Comments: see supplementary sheet

Surveillance: annual

Auditor: DI Elias Glantschnig

Validity period: 01.07.2021 - 30.06.2024

Issued on: 27.11.2023

(only in conjunction with the main certificate)

we Hackl, MBA (mapagement board)





Registration-No.: R02431113 | 01 SystemCERT Zertifizierungsgesellschaft m.b.H. Parkstraße 11, 8700 Leoben, Austria accredited in accordance with accreditation notification by Accreditation Austria, ID Nr. 0930